

2019 TOP 25 CONVERTERS

	2018 SALES (in millions)	COMPANY AND HEADQUARTERS	2018 RANKING	HIGHEST RANKING OFFICER	PLANTS IN N.A.	EMPLOYEES IN N.A. (FLEX PKG ONLY)	MARKETS SERVED
1	\$3,610	NOVOLEX Hartsville, South Carolina	5	Stan Bikulege <i>chairman and CEO</i>	56	9,606	1 2 3 4 5 7 8 9
2	\$2,800	BEMIS COMPANY, INC. Neenah, Wisconsin	1	Bill Austen <i>president and CEO</i>	32	10,000	1 2 3 4 5 6 8 9
3	\$2,500	SEALED AIR CORP. Charlotte, North Carolina	2	Ted Doheny <i>president and CEO</i>	38	6,000	1 2 3 4 5 6 7 8
4	\$2,500*	SIGMA PLASTICS GROUP Lyndhurst, New Jersey	3	Alfred Teo <i>CEO</i>	43	4,500	1 2 3 4 5 6 7 8 9
5	\$1,900	BERRY GLOBAL Evansville, Indiana	4	Tom Salmon <i>CEO</i>	39	5,500	1 2 3 4 5 6 7 8 9
6	\$1,600	TC TRANSCONTINENTAL Vaughan, Ontario, Canada	6	Francois Oliver <i>president and COO</i>	28	3,900	1 2 3 4 5 6 7 8 9
7	\$1,300	PROAMPAC Cincinnati, Ohio	8	Greg Tucker <i>CEO</i>	29	3,400	1 2 3 4 5 6 7 8 9
8	\$1,200	PRINTPACK INC. Atlanta, Georgia	7	James E. Love, III <i>president and COO</i>	19	3,200	1 2 3 4 5 6 7 8 9
9	\$890	WINPAK LTD. Winnipeg, Manitoba, Canada	9	Bruce J. Berry <i>president</i>	6	1,750	1 2 3 4 5 6 7 8
10	\$780	AMCOR FLEXIBLES Buffalo Grove, Illinois	11	Tom Cochran <i>president, Amcor Flexibles</i>	11	900	1 2 3 4 5 6 8 9
11	\$700	HOOD PACKAGING CORP. Burlington, Ontario, Canada and Madison, Mississippi	12	Robert Morris <i>president</i>	20	1,900	1 2 6 7 8 9
12	\$618	MONDI NORTH AMERICA Atlanta, Georgia	10	Joe Moynihan <i>president, Mondy Jackson</i>	13	1,900	1 2 3 5 6 8 9
13	\$600	SONOCO PRODUCTS COMPANY Hartsville, South Carolina	13	Russell Grissett <i>VP & GM Global Flexibles</i>	8	1,500	1 2 5 6 7 8 9
14	\$535	PREGIS LLC Deerfield, Illinois	14	Kevin Baudhuin <i>president and CEO</i>	18	1140	1 3 4 5 6 7 8 9
15	\$500	AMERICAN PACKAGING CORPORATION Columbus, Wisconsin	15	Peter Schottland <i>CEO</i>	5	1,000	1 2 3 4 5 6 7 8 9
16	\$355*	BRYCE CORPORATION Memphis, Tennessee	16	Thomas Bryce <i>chairman and CEO</i>	4	800	1 2 5 6 7 8
17	\$285*	SCHOLLE IPN Northlake, Illinois	17	Tom Bickford <i>president and CEO</i>	5	1,000	1 2 3 5 6 7 8 9
18	\$218	BELMARK De Pere, Wisconsin	23	Karl Schmidt <i>president and CEO</i>	5	800	1 2 3 6
19	\$205	PPC FLEXIBLE PACKAGING Buffalo Grove, IL	N/A	Kevin Keneally <i>CEO</i>	6	750	1 2 3 4
20	\$200*	INTERFLEX GROUP Wilkesboro, North Carolina	18	Stephen Doyle <i>CEO</i>	4	350	1 4 5 6
21	\$199*	ORACLE PACKAGING Winston-Salem, North Carolina	20	Jim Squatrito <i>president and CEO</i>	2	313	1 2 3 4 5 6 7 8
22	\$150*	OLIVER Grand Rapids, Michigan	24	Mitch Summerfield <i>president</i>	3	350	3 4 5
23	\$142*	C-P FLEXIBLE PACKAGING York, Pennsylvania	N/A	Mike Hoffman <i>president and CEO</i>	2	220	1 2 5 6
24	\$132*	LIQUI-BOX Richmond, Virginia	19	Ken Swanson <i>president and CEO</i>	4	465	1 2 8
25	\$118*	ST. JOHNS PACKAGING Quebec, Canada	25	Marc Leclair <i>president and CEO</i>	4	500	1 5 6

*Flexible Packaging estimate, based on information from Hoover's Online database, D&B database and/or the company's own data.
MARKETS: 1-Food; 2-Beverage; 3-Pharmaceutical; 4-Medical; 5-Personal Care; 6-Household Care; 7-Retail; 8-Industrial; 9-Agriculture