

# Flexible Packaging's Top 25 Converters

2015 Rank	2014 Rank	2013 Rank	2014 Sales (in millions)	Company Headquarters	Highest Ranking Officer	Plants in N.A.	Employees in N.A. (flex pkg only)	Markets Served
1	1	1	\$5.4B*	<b>Sealed Air Corp.</b> Charlotte, N.C.	Jerome Peribere <i>president and CEO</i>	107	16,200	1 2 3 4 5 6 7 8
2	2	2	\$4.3B	<b>Bemis Company, Inc.</b> Neenah, Wis.	Bill Austen <i>president and CEO</i>	32	10,000	1 2 3 4 5 6 8 9
3	3	3	\$2.45B	<b>Sigma Plastics Group</b> Lyndhurst, N.J.	Alfred Teo <i>CEO</i>	41	5,000	1 2 3 4 5 6 7 8 9
4	4	5	\$2.34B	<b>Berry Plastics Corporation</b> Evansville, Ind.	Jonathan D. Rich <i>chairman and CEO</i>	70	2,125	1 2 3 4 5 6 7 8 9
5	5	6	~\$1.986B	<b>Coveris</b> Chicago, Ill.	Gary Masse <i>CEO</i>	16	2,500	1 2 3 4 5 6 7 8 9
6	8	11	\$1.86B	<b>NOVOLEX</b> Hartsville, S.C.	Stan Bikulege <i>chairman and CEO</i>	35	5,100	1 2 3 4 5 7 8 9
7	6	4	\$1.4B	<b>Printpack Inc.</b> Atlanta, Ga.	James E. Love, III <i>president and COO</i>	21	3,800	1 2 3 4 5 6 7 8 9
8	7	7	\$787	<b>Wipak Ltd.</b> Winnipeg, Man., Canada	Bruce J. Berry <i>president</i>	6	1,750	1 2 3 4 5 6 7 8
9	23	23	~\$750*	<b>Mondi North America</b> Atlanta, Ga.	Thomas Ott <i>CEO</i>	19	430	1 2 3 5 6 8 9
10	12	10	~\$600	<b>Hood Packaging Corporation</b> Burlington, Ont., Canada/Madison, Miss.	Robert Morris <i>president</i>	20	1,900	1 2 6 7 8 9
11	13	13	\$400	<b>Sonoco Products Company</b> Hartsville, S.C.	M. Jack Sanders <i>president and CEO</i>	10	860	1 2 5 6 7
12	15	14	\$377	<b>American Packaging Corporation</b> Rochester, N.Y.	Peter Schottland <i>president and CEO</i>	3	650	1 2 3 4 5 7 8 9
13	14	15/16	\$375*	<b>Bryce Corporation</b> Memphis, Tenn.	Thomas Bryce <i>chairman and CEO</i>	4	800	1 2 5 6 7 8
14	16	15/16	\$360*	<b>Ampac Holdings, LLC</b> Cincinnati, Ohio	John Baumann <i>president</i>	8	~1,100	1 2 3 4 5 6 7 8 9
15	17	17	\$336	<b>Pregis LLC</b> Deerfield, Ill.	Kevin Baudhuin <i>president and CEO</i>	14	786	1 3 4 5 6 7 8 9
16	18	20	~\$300	<b>Prolamina Corporation</b> Westfield, Mass.	Greg Tucker <i>CEO</i>	3	450	1 3 4 7
17	21	21	\$275	<b>Scholle IPN</b> Northlake, Ill.	Tom Bickford <i>president and CEO</i>	5	1,000	1 2 3 5 6 7 8 9
18	19	18	\$275*	<b>Amcor Flexibles</b> Mundelein, Ill.	Tom Cochran <i>VP Flexibles America</i>	9	800	1 2 3 4 5 6 8 9
19	20	19	\$255	<b>cei (Coating Excellence International)</b> Wrightstown, Wis.	Rita Cox <i>president and CEO</i>	2	475	1 4 5 6 7 8 9
20	N/A	N/A	\$200	<b>InterFlex Group</b> Wilkesboro, N.C.	Stephen Doyle <i>CEO</i>	4	350	1 4 5 6
21	24	24	\$194	<b>Oracle Packaging</b> Winston-Salem, N.C.	Jim Squatrito <i>president and CEO</i>	2	313	1 2 3 4 5 7 8
22	22	22	\$180	<b>Shields Bag &amp; Printing Company</b> Yakima, Wash.	Lisa Shields-Long <i>president and CEO</i>	1	530	1 2 6 7 8 9
23	N/A	N/A	~\$125*	<b>Oliver-Tolas Healthcare Packaging</b> Richmond, Va.	Jerry Bennish <i>president and CEO</i>	3	350	3 4 5
24	N/A	N/A	\$120	<b>Liqui-Box</b> Richmond, Va.	Ken Swanson <i>president and CEO</i>	4	465	1 2 8
25	N/A	N/A	\$115*	<b>St. Johns Packaging</b> Quebec, Canada	Marc Leclair <i>president and CEO</i>	4	500	1 5 6

\*Flexible Packaging estimate, based on information from Hoover's Online database, D&B database and/or the Company's own data.

MARKETS: 1-Food; 2-Beverage; 3-Pharmaceutical; 4-Medical; 5-Personal Care; 6-Household Care; 7-Retail; 8-Industrial; 9-Agriculture