

## Top 25 Converters of 2023

2023 Rank	2023 Sales (in millions)	Company Information	2022 Rank
1	\$14,700	<b>Amcor</b> » <i>Buffalo Grove, Illinois</i> <b>Highest Ranking Officer:</b> Ron Delia, CEO <b>Plants in N.A.:</b> 43 <b>Employees in N.A. (flex pkg only):</b> 10,900 <b>Markets Served:</b> 1 2 3 4 5 6 8 9	3
2	\$6,800	<b>Sonoco Products Company</b> » <i>Hartsville, South Carolina</i> <b>Highest Ranking Officer:</b> Russell Grissett, VP of Flexibles <b>Plants in N.A.:</b> 8 <b>Employees in N.A. (flex pkg only):</b> 1,500 <b>Markets Served:</b> 1 2 3 4 5 6 7 8 9	13
3	\$5,500	<b>Sealed Air Corp.</b> » <i>Charlotte, North Carolina</i> <b>Highest Ranking Officer:</b> Ted Doheny, president and CEO <b>Plants in N.A.:</b> 43 <b>Employees in N.A. (flex pkg only):</b> 6,000 <b>Markets Served:</b> 1 2 3 4 5 6 7 8	2
4	\$3,100	<b>Berry Global</b> » <i>Evansville, Indiana</i> <b>Highest Ranking Officer:</b> Tom Salmon, CEO <b>Plants in N.A.:</b> 39 <b>Employees in N.A. (flex pkg only):</b> 5,500 <b>Markets Served:</b> 1 2 3 4 5 6 7 8 9	4
5	\$3,000	<b>Inteplast Group</b> » <i>Lolita, Texas</i> <b>Highest Ranking Officer:</b> John D. Young, president and cofounder <b>Plants in N.A.:</b> 6 <b>Employees in N.A. (flex pkg only):</b> 225 <b>Markets Served:</b> 3 4 5	
6	\$2,900	<b>TC Transcontinental</b> » <i>Vaughan, Ontario, Canada</i> <b>Highest Ranking Officer:</b> Thomas Morin, president and CEO <b>Plants in N.A.:</b> 26 <b>Employees in N.A. (flex pkg only):</b> 3,800 <b>Markets Served:</b> 1 2 3 4 5 6 7 8 9	8
7	\$2,400	<b>Sigma Plastics Group</b> » <i>Lyndhurst, New Jersey</i> <b>Highest Ranking Officer:</b> Mark Teo, CEO <b>Plants in N.A.:</b> 43 <b>Employees in N.A. (flex pkg only):</b> 4,500 <b>Markets Served:</b> 1 2 3 4 5 6 7 8 9	5
8	\$2,300	<b>NOVOLEX</b> » <i>Hartsville, South Carolina</i> <b>Highest Ranking Officer:</b> Stan Bikulege, chairman and CEO <b>Plants in N.A.:</b> 53 <b>Employees in N.A. (flex pkg only):</b> 10,000 <b>Markets Served:</b> 1 2 3 4 5 7 8 9	1

9	\$1,745	<b>ProAmpac</b> » <i>Cincinnati, Ohio</i> <b>Highest Ranking Officer:</b> Greg Tucker, founder and CEO <b>Plants in N.A.:</b> 32 <b>Employees in N.A. (flex pkg only):</b> 4,400 <b>Markets Served:</b> 1 2 3 4 5 6 7 8 9	6
10	\$1,300	<b>Printpack Inc.</b> » <i>Atlanta, Georgia</i> <b>Highest Ranking Officer:</b> James E. Love, III, president and COO <b>Plants in N.A.:</b> 17 <b>Employees in N.A. (flex pkg only):</b> 3,200 <b>Markets Served:</b> 1 2 3 4 5 6 7 8 9	7
11	\$1,141	<b>Winpak Ltd.</b> » <i>Winnipeg, Manitoba, Canada</i> <b>Highest Ranking Officer:</b> Olivier Y. Muggli, president and CEO <b>Plants in N.A.:</b> 12 <b>Employees in N.A. (flex pkg only):</b> 2,700 <b>Markets Served:</b> 1 2 3 4 5 6 7 8	9
12	€905.1	<b>SIG</b> » <i>Neuhausen, Switzerland</i> <b>Highest Ranking Officer:</b> Samuel Sigrist, CEO <b>Plants in N.A.:</b> 6 <b>Employees in N.A. (flex pkg only):</b> 1,000 <b>Markets Served:</b> 1 2 3 5 6 7 8 9	14
13	€561	<b>Mondi in North America</b> » <i>Romeoville, Illinois</i> <b>Highest Ranking Officer:</b> Joe Moynihan, president, Mondi Jackson, Consumer Flexibles <b>Plants in N.A.:</b> 12 <b>Employees in N.A. (flex pkg only):</b> 1,600 <b>Markets Served:</b> 1 2 3 5 6 8 9	12
14	\$450	<b>Tekni-Plex</b> » <i>Wayne, Pennsylvania</i> <b>Highest Ranking Officer:</b> Brenda Chamulak, president and CEO <b>Plants in N.A.:</b> 22 <b>Employees in N.A. (flex pkg only):</b> ~500 <b>Markets Served:</b> 1 2 3 4 5 6 7 8	19
15	\$398.5	<b>C-P Flexible Packaging</b> » <i>York, Pennsylvania</i> <b>Highest Ranking Officer:</b> Mike Hoffman, president and CEO <b>Plants in N.A.:</b> 9 <b>Employees in N.A. (flex pkg only):</b> 1,000 <b>Markets Served:</b> 1 2 5 6	18
16	\$320	<b>Hood Packaging Corp.</b> » <i>Burlington, Ontario., Canada/Madison, Mississippi</i> <b>Highest Ranking Officer:</b> Robert Morris, president <b>Plants in N.A.:</b> 23 <b>Employees in N.A. (flex pkg only):</b> ~2,200 <b>Markets Served:</b> 1 2 6 7 8 9	10
17	\$302	<b>PPC Flexible Packaging</b> » <i>Buffalo Grove, Illinois</i> <b>Highest Ranking Officer:</b> Kevin Keneally, CEO <b>Plants in N.A.:</b> 9 <b>Employees in N.A. (flex pkg only):</b> 1,000 <b>Markets Served:</b> 1 2 3 4	16
18	\$300	<b>Bryce Corporation</b> » <i>Memphis, Tennessee</i> <b>Highest Ranking Officer:</b> Thomas Bryce, CEO <b>Plants in N.A.:</b> 4 <b>Employees in N.A. (flex pkg only):</b> 939 <b>Markets Served:</b> 1 2 5 6 7 8	15

19	\$160	<b>Fres-Co System USA, Inc. (a Goglio Group company)</b> » <i>Telford, Pennsylvania</i> <b>Highest Ranking Officer:</b> Ileana Tovaglieri, CEO <b>Plants in N.A.:</b> 2 <b>Employees in N.A. (flex pkg only):</b> 430 <b>Markets Served:</b> 1 2 4 5 6 7 8 9	
20	\$129	<b>Garlock Flexibles</b> » <i>Gardner, Massachusetts</i> <b>Highest Ranking Officer:</b> Greg Powell, president and CEO <b>Plants in N.A.:</b> 6 <b>Employees in N.A. (flex pkg only):</b> 500 <b>Markets Served:</b> 1 2 8	
21	\$122	<b>St. Johns Packaging</b> » <i>Quebec, Canada</i> <b>Highest Ranking Officer:</b> Marc Leclair, president and CEO <b>Plants in N.A.:</b> 5 <b>Employees in N.A. (flex pkg only):</b> ~500 <b>Markets Served:</b> 1 5 6	
22	\$89	<b>Belmark</b> » <i>De Pere, Wisconsin</i> <b>Highest Ranking Officer:</b> John Arshem, CEO <b>Plants in N.A.:</b> 3 <b>Employees in N.A. (flex pkg only):</b> 1,000 <b>Markets Served:</b> 1 2 3 6	25
23	\$65	<b>Morris Packaging</b> » <i>Bloomington, Illinois</i> <b>Highest Ranking Officer:</b> Jim Morris, CEO and founder <b>Plants in N.A.:</b> 24 <b>Employees in N.A. (flex pkg only):</b> 2,300 <b>Markets Served:</b> 1 3 4 5 6 7 8 9	
24	\$40.9	<b>American Packaging Corporation</b> » <i>Columbus, Wisconsin</i> <b>Highest Ranking Officer:</b> Peter Schottland, CEO <b>Plants in N.A.:</b> 6 <b>Employees in N.A. (flex pkg only):</b> 1,300 <b>Markets Served:</b> 1 2 3 4 5 6 7 8 9	17
25	\$38	<b>Accredo Packaging</b> » <i>Sugar Land, Texas</i> <b>Highest Ranking Officer:</b> Hank Nguyen, founder and CEO <b>Plants in N.A.:</b> 6 <b>Employees in N.A. (flex pkg only):</b> 400 <b>Markets Served:</b> 1 2 5 6	

\*List is determined by data gathered from multiple sources, including direct reporting, annual reports, SEC documents, media reports and other sources. In some cases, it was necessary to make estimates based on available data.

**MARKETS:**

- 1-Food
- 2-Beverage
- 3-Pharmaceutical
- 4-Medical
- 5-Personal Care
- 6-Household Care
- 7-Retail
- 8-Industrial
- 9-Agriculture